ABRASIVEN

GRUPO CORPORATIVO ABRASIVEN C.A.

Technical Data Sheet

Art.no: ABRA-117.00-CRA Ceramic + Heated Aluminium Oxide Fibre Disc (Round Hole)	
Composition	Backing: 0.8mm fibre paper backing, round hole
	Bonding: Resin over resin
	Grain Type: Ceramic + heated aluminium oxide
Grit Range	P36 - P120
Specification	115mm (4-1/2") fibre disc, 0.8mm, round hole
Manufacturing process	Fibre Backing Preparation---Adhesive Coating---Abrasive Coating---Drying & Curing---Punching---Quality Inspection---Packaging & Storage
Application	1. Weld grinding, deburring and chamfering on carbon steel, stainless steel and other metals. 2. Paint and rust removal on metal surfaces. 3. Heavy stock removal where cool cutting is required.
Advantages	1. Ceramic abrasive with excellent self-sharpening - continuously exposes fresh sharp cutting edges during grinding. 2. Extremely sharp with aggressive cutting and cool grinding, no burning or discoloration of the workpiece. 3. Long service life, far exceeding conventional aluminium oxide fibre discs.

